

Claim

The method for production of sandwich panels with zigzag corrugated core including separate shaping of the outer skins and the core and their further
5 connection while the prescribed crimp profile is obtained by means of sheet blank bending along the marked-out on the core development zigzag lines is *characterized* by that in the sheet blank at the points of bending lines intersections the holes are punched with the diameter equal to $d_h \geq R_b$, where R_b is the maximum sheet blank bending radius.

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